

F1 FOLDING NOSE ASSEMBLY INSTRUCTIONS

PARTS LIST

ITEM	DESCRIPTION	QTY.	PART NO.
	F1 folding nose assembly (includes parts below)	1	301019
A	F1 folding nose plate	1	301020
B	Folding nose bracket	1	301022
C	Pan head machine screw 1/4"-20 x 1-1/4"	1	80104
D	Hex lock nut 1/4"-20	1	80675

TOOLS REQUIRED

- PHILLIPS HEAD SCREW-DRIVER
- 7/16" BOX END WRENCH
- 9/32" DRILL

INSTALLATION INSTRUCTIONS

1. Remove one 1/4"-20 pan head machine screw (C) and one 1/4" hex lock nut (D) from folding nose bracket (B)
2. Position folding nose bracket (B) so that its hole aligns with the hole in the hand truck nose
3. Insert the 1/4"-20 pan head machine screw (C) through the bracket (B) and the nose as shown
4. Assemble the 1/4"-20 hex lock nut (D) and tighten to secure in position

If hole does not exist in the hand truck nose:

1. Center F1 nose bracket (B) and use as a guide to drill a hole through the hand truck nose with a 9/32" drill for a 1/4" pan head machine screw (C)
2. Proceed with the above assembly instructions

