

# **F1 FOLDING NOSE ASSEMBLY INSTRUCTIONS**

## **PARTS LIST**

ITEM	DESCRIPTION	QTY.	PART NO.
	F1 folding nose assembly (includes parts below)	1	301019
Α	F1 folding nose plate	1	301020
В	Folding nose bracket	1	301022
С	Pan head machine screw 1/4"-20 x 1-1/4"	1	80104
D	Hex lock nut 1/4"-20	1	80675

#### **TOOLS REQUIRED**

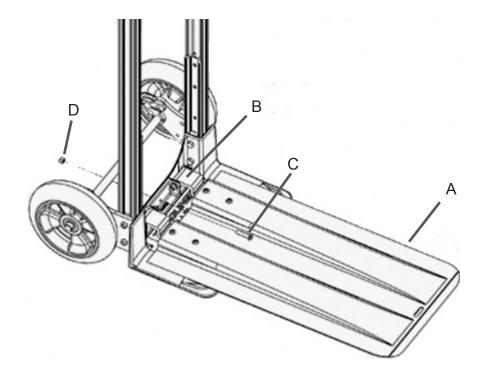
- PHILLIPS HEAD SCREW-DRIVER
- 7/16" BOX END WRENCH
- 9/32" DRILL

### INSTALLATION INSTRUCTIONS

- Remove one 1/4"-20 pan head machine screw (C) and one 1/4" hex lock nut (D) from folding nose bracket (B)
- 2. Position folding nose bracket (B) so that its hole aligns with the hole in the hand truck nose
- 3. Insert the 1/4"-20 pan head machine screw (C) through the bracket (B) and the nose as shown
- 4. Assemble the 1/4"-20 hex lock nut (D) and tighten to secure in position

#### If hole does not exist in the hand truck nose:

- 1. Center F1 nose bracket (B) and use as a guide to drill a hole through the hand truck nose with a 9/32" drill for a 1/4" pan head machine screw (C)
- 2. Proceed with the above assembly instructions



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